

Innotec Product Change Request

Change Number

Supplier Information							
Supplier Name							
Contact							
Email/Phone							
Address							
Date of Request							
Proposed Date of change							
Part Information							
Component Part Number							
Part Description							
Type of Change Request (che							
	Design Change	Machine Change					
	New Supplier, Supplier Location	Manufacturing Location Cha	Manufacturing Location Change				
	Material Change	Tool/Die change	Tool/Die change				
	Manufacturing Method Change	Inspection Method Change	Inspection Method Change				
	Manufacturing Process Change	Other (list)	Other (list)				
Detailed Description/Sketch	of Change - attached more documents if necessary	,					
Innotec Quality Confirmation	Requirements (Innotec will check all that apply)						
	Revised Control Plan	Gage R&R	Gage R&R				
	Revised PFMEA	Process Capability Results	Process Capability Results				
	Sample Parts	Production Trial Parts	Production Trial Parts				
	Product/Quality Function Test - List Below	Updated PPAP	Updated PPAP				
	Updated Drawings	Updated PO with new Rev L	Updated PO with new Rev Level				
	Bank Plan Sign Off						
Comments							
Innotec Approval Section (signatures required before change process can begin - add change number above)							
Initial Request Approval: Accept Reject		Innotec Business Cell	Date				
		Supply Chain DR or Finance DR	Date				
Innotec Quality Confirmation Approval Section (must be signed after Quality Requirements submitted)							
Quality Confirmation Approval: Pass Fail		Innotec Business Cell	Date				
	Innotec Approved Date of Change		1				

PRODUCT CHANGE TIMING PLAN									
EVENT	Respo	nsible Estin	nated Date	Completed Date	Approval/Sign Off				